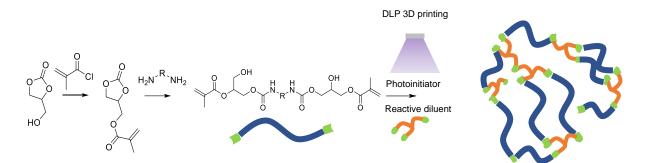
## SYNTHESIS OF ISOCYANATE-FREE POLYHYDROXYURETHANES FOR 3D PRINTED TRANSPARENT MATERIALS WITH TUNABLE MECHANICAL PROPERTIES



Synthesis of polyhydroxyurethanes for 3D printing by vat photopolymerization